

# BEC 200

FLEXIBLE AND FUTURE-ORIENTED  
PACKAGING OF SMALL BATCHES.

## BLISTER LINE BEC 200

### THE MACHINE WITH A FUTURE FOR VARIABLE PACKAGING

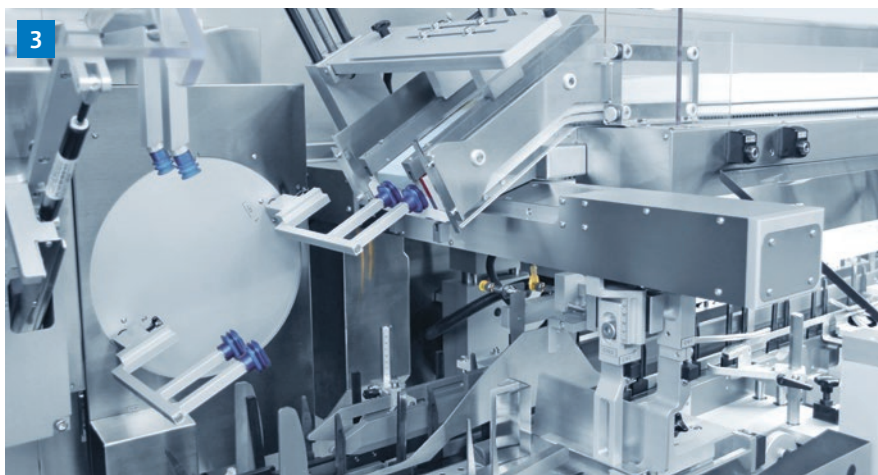
You want to package small batches and many pack variations reliably and efficiently? Need to satisfy the requirements of price-sensitive markets and yet require an “extendable” option for the future? The Blister line BEC 200 is just right for you. The blister machine and cartoner form a perfect unit that is individually configured with the appropriate feeder. An optional upgrade, either immediately or at a later date, allows the output to be increased. Platen sealing makes the BEC 200 suitable for standard formats as well as special applications. Whether childproof blisters, all-aluminum blisters, digital inline printing, or even containment solutions, your BEC 200 ensures a productive packaging process from start to finish with its optimally coordinated modules.

### BEC 200: GROWS ACCORDING TO YOUR NEEDS

- **Flexible:** Small batches of 2,000 to 50,000 packs with a maximum output of 200 blisters and 150 cartons per minute.
- **Straightforward:** Intuitive operation and guided format changeovers with the SmartControl operating system.
- **Ready for operation:** Preconfigured for all product forms, cartons, and leaflets; blister pockets up to 40 mm in length and cartons up to 100 mm in height.
- **Future-oriented:** Upgrade for a higher output of 70 cycles, 300 blisters, and 300 cartons per minute.

### DETAILS THAT GIVE YOU A LEADING EDGE:

- 1 Tool-free format changeovers, few lightweight format parts.
- 2 Intermittent-motion platen sealing for numerous types of forming material and perfect blister quality.
- 3 Rotary carton pick-up for the reliable processing of a wide range of carton qualities.
- 4 Intuitively correct operation via two SmartControl panels.



## TECHNISCHE DATEN BEC 200

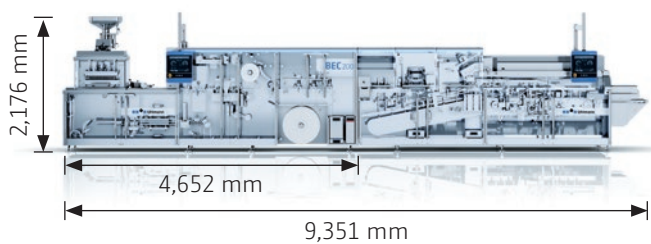
### Blister machine

Output	max. 200 blisters/min. max. 300 blisters/min.*
Mode of operation	single-lane
Scope of application	solid dose products
Sealing principle	platen sealing

### Format area

Index x width	max. 200 x 145 mm
Forming depth	max. 12 mm
Reel diameter	forming material: max. 600 mm lid material: max. 300 mm
Processable forming materials	laminated Al foils, PVC, PVC/PVDC, PVC/Aclar
Processable lid materials	hard Al, soft Al, paper/Al, Al with defined hardness, others on request

\*optional output upgrade



### Cartoner C 2155

Output	max. 150 cartons/min.
Mode of operation	intermittent
Carton size [A x B x H]	max. 115 mm x 100 mm x 170 mm
Pitch	140 mm
Number of blisters	max. 14
Blister stack height	max. 95 mm
Types of closure	tuck-in, hot-melt

### Cartoner C 2305

Output	max. 300 cartons/min.
Mode of operation	continuous
Carton size [A x B x H]	max. 105 mm x 105 mm x 155 mm
Pitch	5"
Number of blisters	max. 14
Blister stack height	max. 100 mm
Types of closure	tuck-in, hot-melt

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